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## **Claims**

1. A process for making a thin film ZnO/Cu(InGa)Se<sub>2</sub> solar cell without depositing a buffer layer and by Zn doping from a vapor phase, comprising:

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- a) depositing Cu(InGa)Se<sub>2</sub> layer on a metal back contact deposited on a glass substrate;
- b) heating the Cu(InGa)Se<sub>2</sub> layer on said metal back contact on said glass substrate to a temperature range between about 100°C to about 250°C;
- c) subjecting the heated layer of Cu(InGa)Se<sub>2</sub> to an evaporant species from a Zn compound; and
- d) sputter depositing ZnO on the Zn compound evaporant species treated layer of Cu(InGa)Se<sub>2</sub>.
- 2. The process of claim 1 wherein said metal back contact is Mo.
- 3. The process of claim 2 wherein the zinc compound is selected from the group consisting of zinc acetate dehydrate, zinc chloride, zinc iodide, and zinc bromide.
- 4. The process of claim 3 wherein said zinc compound is zinc acetate dihydrate.
- 5. The process of claim 3 wherein in step c) the heated layer of Cu(InGa)Se<sub>2</sub> is subjected to said evaporant species from said Zn compound under a vacuum.
- 6. The process of claim 4 wherein the substrate temperature is about 100°C.
- 7. The process of claim 4 wherein the substrate temperature is about 150°C.
- 8. The process of claim 4 wherein the substrate temperature is about 200°C.
- 9. The process of claim 4 wherein the substrate temperature is between 200°C and 250°C.
- 10. The process of claim 6 wherein said acetic acid is used in an amount of about 50% by volume with water.
- 11. The process of claim 7 wherein said acetic acid is used in an amount of about 50% by volume with water.
- 12. The process of claim 8 wherein said acetic acid is used in an amount of about 50% by volume with water.

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- 13. The process of claim 9 wherein said acetic acid is used in an amount of about 50% by volume with water.
- 14. The process of claim 10 wherein, prior to sputter depositing ZnO in step d) an annealing step is performed at a temperature range from about 150°C to about 200°C.
- 15. The process of claim 11 wherein, prior to sputter depositing ZnO in step d) an annealing step is performed at a temperature range from about 150°C to about 200°C.

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- 16. The process of claim 12 wherein, prior to sputter depositing ZnO in step d) an annealing step is performed at a temperature range from about 150°C to about 200°C.
- 17. The process of claim 13 wherein, prior to sputter depositing ZnO in step d) an annealing step is performed at a temperature range from about 150°C to about 200°C.
- 18. A thin film photovoltaic device comprising a first layer of p-type Cu(InGa)Se2 semiconductor having an n-type second layer of an evaporant species from a Zn compound that has been etched with acetic acid and sputter deposited with ZnO.
- 19. The thin film photovoltaic device of claim 18 wherein the Zn compound is zinc acetate dihydrate.